

# MAXIGAS

## Nitrogen Gas Generators

The cost-effective, reliable and safe solution for medium to large nitrogen requirements.

MAXIGAS nitrogen gas generators from Parker domnick hunter produce nitrogen gas from compressed air and offer a cost-effective, reliable and safe alternative to traditional nitrogen gas supplies such as cylinder or liquid.

Nitrogen is used as a clean, dry, inert gas primarily for removing oxygen from products and/or processes.

MAXIGAS provides an on-demand, continuous source of nitrogen gas which can be used in a wide range of industries such as food, beverage, pharmaceutical, laboratory, chemical, heat treatment, electronics, transportation, oil and gas and laser cutting.



### Contact Information:

Parker Hannifin Ltd  
**domnick hunter Industrial division**  
Dukesway, Team Valley Trading Estate  
Gateshead, Tyne and Wear  
England NE11 0PZ

**Tel: +44 (0)191 402 9000**  
**Fax: +44 (0)191 482 6296**  
**Email: [gasgen@domnickhunter.com](mailto:gasgen@domnickhunter.com)**  
**[www.domnickhunter.com](http://www.domnickhunter.com)**

### Features:

- **Can operate from a standard factory compressed air supply**
- **Delivers 5% down to 10ppm oxygen content, without the need for any additional purification**
- **Available in 7 models offering varying flow rates and purities**
- **Automatic economy mode**
- **Built-in oxygen analyser for continuous purity monitoring**
- **Digital and analogue outputs for remote monitoring**
- **Alarm capabilities**
- **User friendly control interface**
- **Compact design**
- **Modular concept**

### Benefits:

- **Up to 90% cost savings\***  
Typical capital pay-back is achievable within 12-24 months
- **Energy savings**  
Low air consumption provides greater energy efficiency
- **Convenient and safe**  
The easy to use system is simple to install, requires minimal maintenance and eliminates safety hazards associated with traditional gas supplies
- **Space saving design**  
The compact design means the system demands less floor space
- **Flexible multi-bank option**  
The modular concept means the generators can be multi-banked if required
- **Reduced carbon footprint**  
The elimination of cylinder deliveries and transportation means carbon footprint can be reduced

\* Typical cost savings achieved in comparison to cylinder or liquid supply



ENGINEERING YOUR SUCCESS.

### Cost-effective, energy saving solution

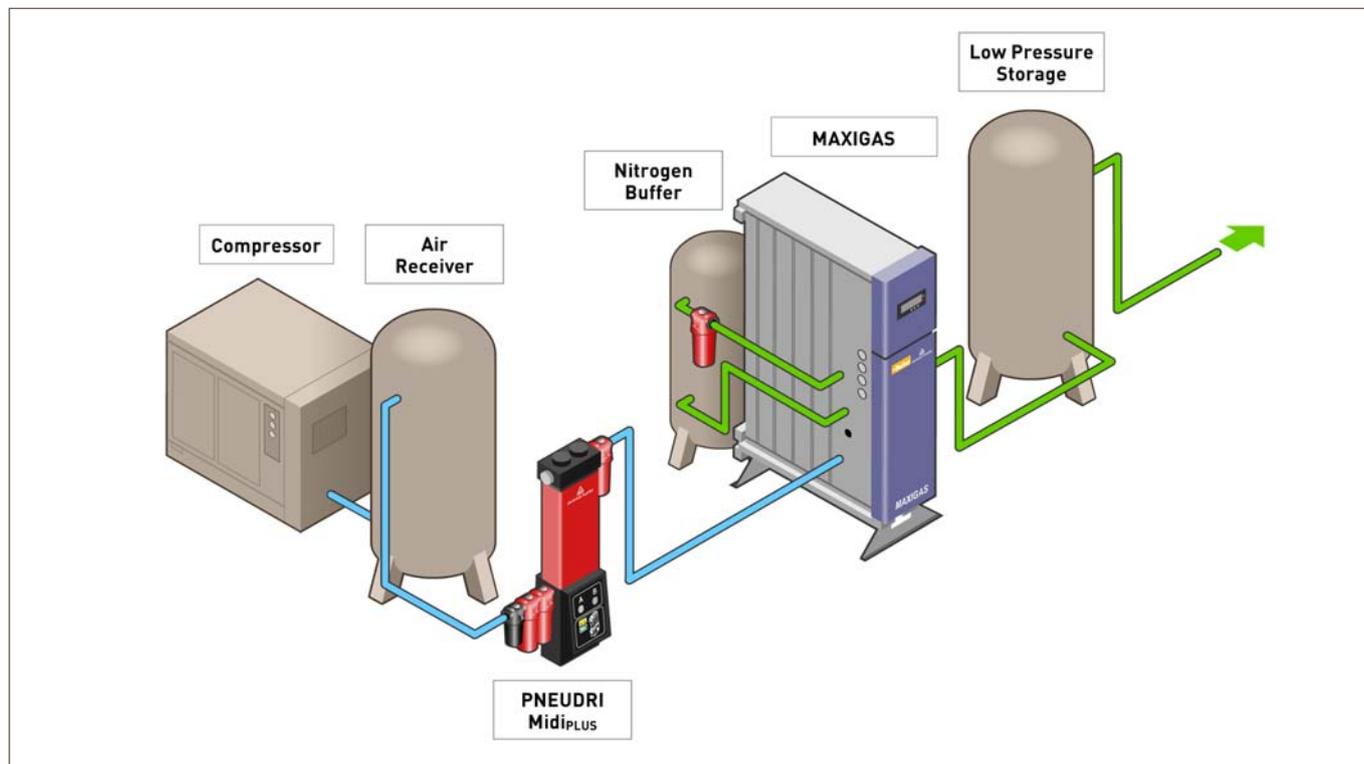
In addition to a short pay-back period, the cost-effective solution removes costs associated with traditional gas supplies including refills, order processing, tank rental and delivery charges and eliminates future gas company price increases.

Whilst operating from a standard compressed air supply, the economy mode and on-demand function respectively offers control over nitrogen production, flow rates and purity levels and therefore limits costly wasted gas or liquid boil off to facilitate excellent energy savings.

The 24/7 operation also removes the risk of gas running out and thus the loss of production time.

### Typical MAXIGAS system

A typical MAXIGAS system comprises of the following configuration:



### Convenient and safe alternative

The system can be installed simply within a compressor house or production area with standard piping, eliminating the need for any special requirements.

In addition, low maintenance requirements ensure minimal production downtime.

Nitrogen is produced at low pressure, eliminating safety hazards usually associated with high pressure cylinder gas. Potential manual handling concerns are also removed.

### Pre-treatment solutions

Using high quality compressed air to supply MAXIGAS nitrogen generators will ensure long and trouble free service and optimum performance. To guarantee this, Parker domnick hunter offers a unique suite of pre-treatment solutions including PNEUDRI desiccant air dryers and OIL-X EVOLUTION coalescing filters which provide delivered air quality in accordance with the quality classification 3.2.2 from ISO 8573-1:2001, the international standard for compressed air quality.

### Guaranteed air quality

<b>Dewpoint:</b>	-40°C PDP
<b>Particulate:</b>	<0.1 micron
<b>Oil:</b>	<0.01 mg/m <sup>3</sup>



### The Parker domnick hunter Design Philosophy

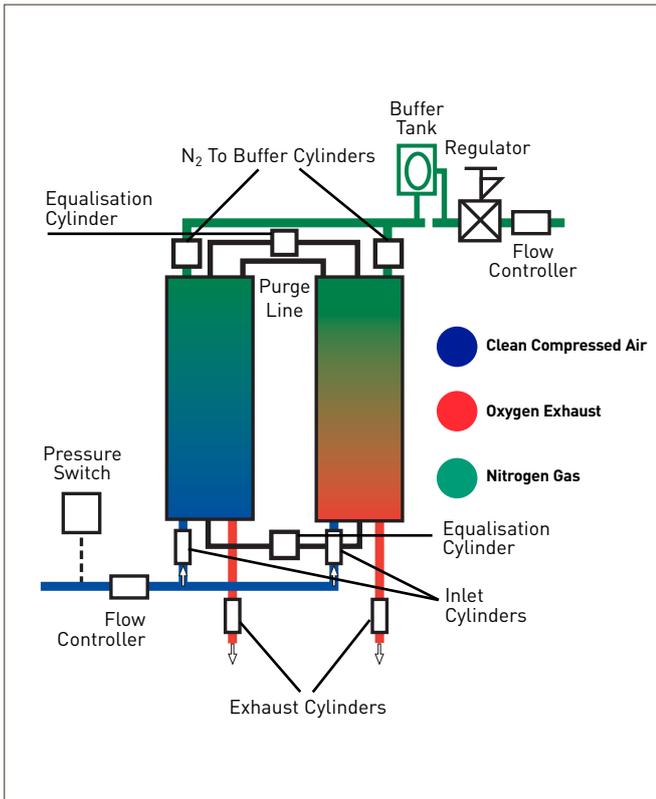
Parker domnick hunter has been supplying industry with high efficiency filtration and purification products since 1963. Our philosophy "Designed for Air Quality & Energy Efficiency" ensures products that not only provide the user with clean, high quality compressed air, but also with low lifetime costs and reduced CO<sub>2</sub> emissions.

## How it works

MAXIGAS operates via the pressure swing adsorption (PSA) principle to produce a continuous stream of nitrogen gas from compressed air. Pairs of extruded aluminium columns are filled with carbon molecular sieve (CMS). Pre-treated compressed air enters the bottom of the 'online' column and flows up through the CMS.

Oxygen and other trace gases are preferentially adsorbed by the CMS, allowing nitrogen to pass through. After a pre-set time the on-line column automatically switches to regenerative mode, venting contaminants from the CMS. Carbon molecular sieve differs from ordinary activated carbons as it has a much narrower range of pore

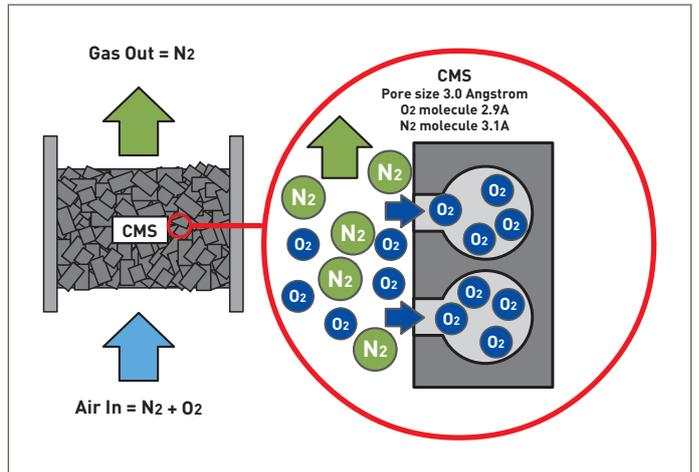
openings. This allows small molecules such as oxygen to penetrate the pores and separate from nitrogen molecules which are too large to enter the CMS. The larger nitrogen molecules by-pass the CMS and emerge as the product gas.



MAXIGAS Nitrogen Generator Schematic



Carbon Molecular Sieve



CMS Structure



Units can be multi-banked. MAXIGAS120 models

## Flexible multi-bank option

The modular concept offers greater flexibility to traditional twin tower PSA generators as MAXIGAS generators can be multi-banked and configured to suit higher flow rate applications, or can be added to installations as and when the nitrogen demand increases.

Additional modules can provide extra capacity on standby or service backup for peace of mind.

The compact design also means the units can fit through standard doorways.

## Product Selection

Performance data is based on 7 bar g (100 psi g) air inlet pressure and 20° - 25°C (66° - 77°F) ambient temperature. Consult Parker domnick hunter for performance under other specific conditions.

Oxygen Content											
Model	Unit	10ppm	100ppm	500ppm	0.1%	0.5%	1.0%	2.0%	3.0%	4.0%	5.0%
MAXIGAS104	m <sup>3</sup> /hr	2	3.2	8.1	9	14.1	17.8	22	25.8	29	32.2
	cfm	1.2	1.9	4.8	5.3	8.3	10.5	12.9	15.2	17.1	19.0
MAXIGAS106	m <sup>3</sup> /hr	3	4.8	12.1	13.4	21.2	26.6	32.8	38.7	43.5	48.3
	cfm	1.8	2.8	7.1	7.9	12.5	15.7	19.3	22.8	25.6	28.4
MAXIGAS108	m <sup>3</sup> /hr	3.9	6.4	16.2	18	28.3	35.5	43.8	51.6	58	64.4
	cfm	2.3	3.8	9.5	10.6	16.7	20.9	25.8	30.4	34.1	37.9
MAXIGAS110	m <sup>3</sup> /hr	4.9	8	20.2	22.4	35.3	44.4	54.7	64.5	72.5	80.4
	cfm	2.9	4.7	11.9	13.2	20.8	26.1	32.2	38.0	42.7	47.3
MAXIGAS112	m <sup>3</sup> /hr	5.9	9.6	24.2	26.8	42.4	53.3	65.7	77.4	87.1	96.5
	cfm	3.5	5.7	14.2	15.8	25	31.4	38.7	45.6	51.3	56.8
MAXIGAS116	m <sup>3</sup> /hr	7.9	12.8	30.7	34	53.7	67.5	83.2	98.1	110.3	122.3
	cfm	4.6	7.5	18.1	20.0	31.6	39.7	49	57.7	64.9	72.0
MAXIGAS120	m <sup>3</sup> /hr	9.8	16	37.2	41.2	65	81.7	100.7	118.7	133.5	148
	cfm	5.8	9.4	21.9	24.2	38.3	48.1	59.3	69.9	78.6	87.1

## Technical Data

Ambient temperature range:	5 - 50°C
Nitrogen outlet pressure:	up to 11 bar g
Min. air inlet pressure:	6 to 13 bar g
Inlet air quality:	Dewpoint: -40°C
	Particulate: <0.1 micron
	Oil: <0.01 mg/m <sup>3</sup>
Electrical supply:	200V/1ph/50Hz or 110V/1ph/60Hz
Inlet/outlet connections:	Air G1 / Nitrogen G1/2

## Weights and Dimensions

Model	Height		Width		Depth		Weight	
	mm	ins	mm	ins	mm	ins	kg	lbs
MAXIGAS104	1894	75.76	550	22	692	27.68	336	740.75
MAXIGAS106	1894	75.76	550	22	861	34.44	394	868.62
MAXIGAS108	1894	75.76	550	22	1029	41.16	488	1075.9
MAXIGAS110	1894	75.76	550	22	1198	47.92	582	1283.1
MAXIGAS112	1894	75.76	550	22	1368	54.72	676	1490.3
MAXIGAS116	1894	75.76	550	22	1765	70.6	864	1904.8
MAXIGAS120	1894	75.76	550	22	2043	81.72	1052	2319.3

## MIDIGAS

Also available MIDIGAS nitrogen generators for small to medium applications

Using the same PSA technology, the MIDIGAS range is a compact option suitable for applications requiring small to medium flow rates and is available in 3 models.



MIDIGAS2 model

For information on extended warranty and preventative maintenance contract availability, please contact your local Parker domnick hunter sales office or log on to [www.domnickhunter.com](http://www.domnickhunter.com)

©2009 Parker Hannifin Corporation. All rights reserved. Catalogue: 17 400 4704  
02/09 Rev.01



ENGINEERING YOUR SUCCESS.